



MAIN VALVE HORIZONTAL STERILE ACCESS			
PURGE	S	T	DRAIN \angle
0.250 20GA [6]	0.09 [2,4]	0.48 [12,2]	32°
0.250 18GA [6]	0.11 [2,8]		
0.375 20GA [10]	0.03 [0,8]		
0.375 18GA [10]	0.05 [1,2]	0.42 [10,7]	25°
0.375 16GA [10]	0.06 [1,6]		
4 0.500 18GA [15]	-0.02 [0,4]		
0.500 16GA [15]	0.00 [0,0]	0.36 [9,1]	20°
0.500 14GA [15]	0.02 [0,5]		

NOTES:

- SEE DRAWING K30404A FOR PORT MACHINING.
- LOCATE AIR CONNECTIONS ON SAME SIDE AS PURGE.
- WELD WILL BE LEFT IN THE AS WELDED CONDITION.
- "S" ALL PURGE VALUES ARE BELOW CENTER LINE OF MAIN VALVE PORTS EXCEPT FOR 1/2" 18GA IS ABOVE CENTER LINE OF MAIN VALVE PORTS.

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PURE-FLO ORDER: -	ITEM: -	THIRD ANGLE PROJECTION	UNLESS OTHERWISE NOTED	DATE	BY	HORIZONTAL STERILE ACCESS		Pure-Flo www.ittpureflo.com
CUSTOMER: -			INCH MM	DWN 01/24/22	LFV	1/2" 16GA BIOVIZION FABRICATION		
CUSTOMER PO: -			X = ± 0.06	CHKD 01/24/22	KRP	PURGE 1/4" - 1/2"	ITT	SHEET REV 1 OF 1 -
OTHER INFO: -		UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES [MM]	.XX = ± 0.06	APVD 01/24/22	TJS	MASTER DWG: A30838A/-		
			.XXX = ± 0.02			ECN# 18657	ISSUED BY: -	CERT BY:
			X/X = ± 1/16					
			X° = ± 1/5°					
			X° = ± 1/5°					