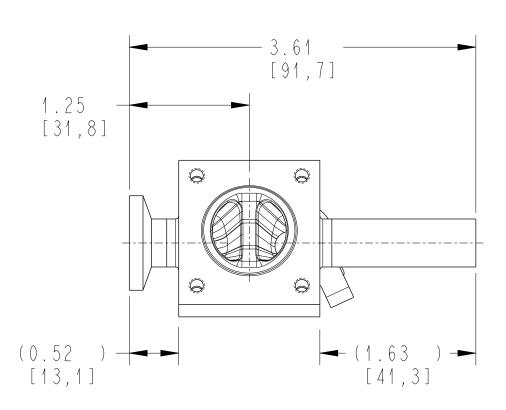


	MAIN VALVE HORIZONTAL STERILE ACCESS										
	PURGE	S	T	DRAIN $\angle$							
	0.250 20GA [6]	0.09	0.48	32°							
	0.250 18GA [6]	0.11	[12,2]								
	0.375 20GA [10]	0.03	0.42 [10,7] 0.36 [9,1]	25°							
	0.375 18GA [10]	0.05 [1,2]									
	0.375 16GA [10]	0.06									
4	0.500 18GA [15]	-0.02 [0,4]		20°							
	0.500 16GA [15]	0.00									
	0.500 14GA [15]	0.02									

## NOTES:

- 1. SEE DRAWING K30404A FOR PORT MACHINING.
- 2. LOCATE AIR CONNECTIONS ON SAME SIDE AS PURGE.
- 3 . WELD WILL BE LEFT IN THE AS WELDED CONDITION
- 4. "S" ALL PURGE VALUES ARE BELOW CENTER LINE OF MAIN VALVE PORTS EXCEPT FOR 1/2" 18GA IS ABOVE CENTER LINE OF MAIN VALVE PORTS.



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PURE-FLO ORDER: -	ITEM: -	THIRD ANGLE PROJECTION	UNLESS OTHERWISE 1	NOTED	DATE B	Y HORIZONTAL STERILE A		Ŷ		
CUSTOMER: -			1		01/24/22 LF	1/2" 16GA BIOVIZION	FABRICATION			Pure-Flo
CUSTOMER PO: -		(-)	X = ± 0.06 X = ± 0.06 XX = ± 0.06 XX = ± 0.06 XX = ± 0.02 XXX = ± 1/16 XX = ± 1/16	± 1,5		V PURGE 1/4" - 1/2"		·		www.ittpureflo.com
OTHER INFO: -		<u> </u>	. XX = ± 0.06 , X = . XXX = ± 0.02 , XX = . X/X = + 1/16	± 1,5   CHKD	01/24/22   KF	{ P   − 			A308387	SHEET REV
-		UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES [MM]	X° = ± .5°	± .5   V D \/ D	01/24/22 T.	JS MASTER DWG: A30838A/-	ECN# 18657	ISSUED E		CERT BY:
CD_PF1_C 11/30/10		•	1	,			1	•		